



Industrie Service

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Evaluation Report of NORSOK M-650

Report: 228550

Date: 2016-04-30

Order number: N/A

Employee in charge: Yuan Junjie

Client: LUDA(TAIAN)INDUSTRIAL CO.,LTD
Development Zone of Wang Guadian Town,Feicheng
City,Shandong Province,P.R.China

Date of order: N/A

Order reference: N/A

Purpose: Evaluation for acceptance according to NORSOK M-650

Date: 2014-06-19

Our reference:

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The test results refer exclusively
to the units under test.



1. Relevant experience

The manufacturer has relevant experience with manufacture of type of material to be qualified.
Relevant experience supported by statistical data from last 2 years.

2. Manufacturing facilities and equipment

Facilities and equipment fit for purpose, regularly maintained and calibrated as required.
Facilities and equipment list, maintain and calibrate plan have been prepared and implement by manufacturer.

3. Sub-contractors

Testing by sub-contractor which has been accredited to ISO/IEC 17025:2005 and registration No. CNAS L3211.

4. Manufacturing summary

The manufacturer has prepared a Manufacturing Summary for each production route, type of product, grade of material and size.

5. Heat treatment

Heat treatment facilities and equipment fulfill the requirements in M-650 9.1.2 to 9.1.8.
A specific heat treatment procedure has been established according to M-650 9.2.
Heat treatment procedure has been verification according to M-650 9.3.

6. Qualification of the manufacturing process

Qualification testing have been performed and recorded.

.....Junjie Yuan.....

TÜV SÜD Certification and Testing (China) Co., Ltd. Beijing Branch

